

Work Order ID 67028

Thursday, March 03, 2011 12:00:25 PM



Page 1

Item ID: D3183-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearing Assembly

Start Date: 3/3/2011 Start Qty: 9.00



Cust Item ID:

Required Date: 3/3/2011 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3183

Rev C1

130

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

EP 11/03/03 (8)

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

SB 11/03/03

(2)

150

Identify as per dwg & Stock Location: *57236* 0.00



Packaging

Memo

0.00

Packaging

CP 11/3/3 (8)

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Item ID: D3183-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearing Assembly

Start Date: 3/3/2011 Start Qty: 9.00



Cust Item ID:

Required Date: 3/3/2011 Req'd Qty: 9.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/03/03 *[Signature]*
MF
11-03-03

Picklist Print

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Page 1

Work Order ID: 67028

Parent Item: D3183-045

Parent Item Name: Bearing Assembly



Start Date: 3/3/2011

Required Date: 3/3/2011

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP A 04.02.18 New issue KJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3183-5		Manufactured	No			110	Each	22.0000	1	9			
Bearing													

Location	Loc Qty	Loc Code
ST236	22	
47606	1	
52135	2	
64125	19	

D3183-9		Manufactured	No				Each	9.0000		9			
Cap													

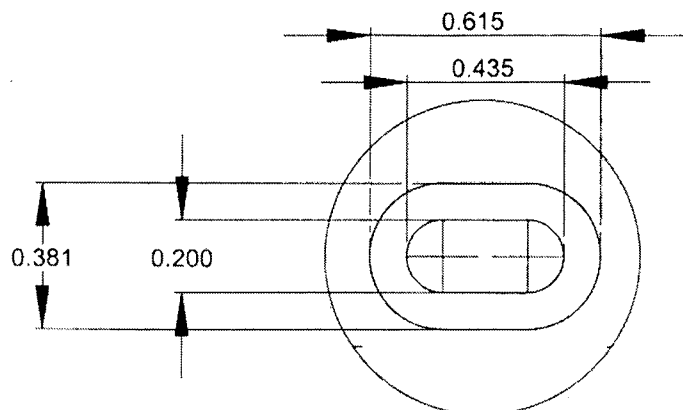
Location	Loc Qty	Loc Code
ST236	9	
58327	1	
65900	8	

SB 11/03/03

SB 11/03/03



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1

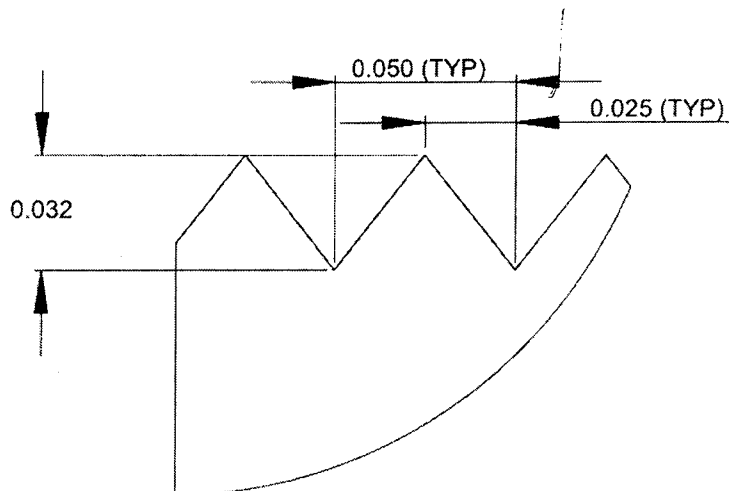


DETAIL A (2 : 1)

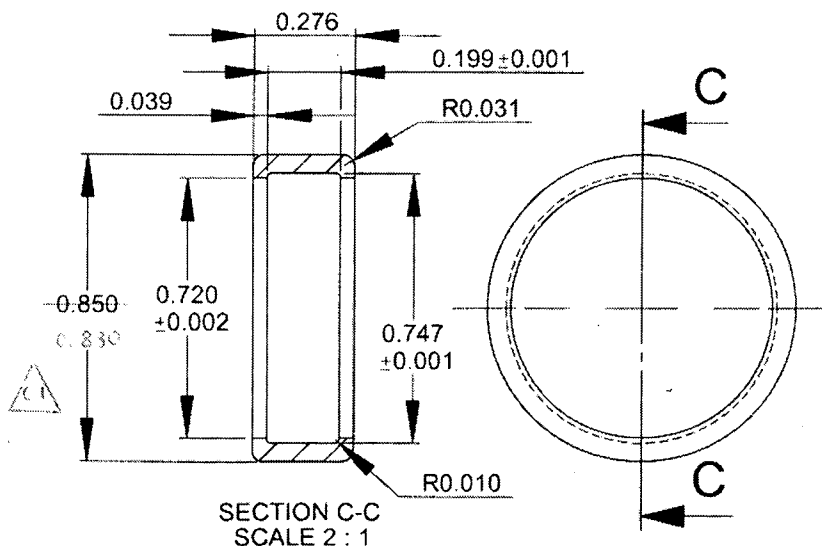
RELEASED
04.03.01

DEO ATTACHED

DETAIL B (20 : 1)



W/67028



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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